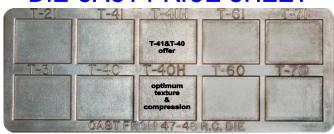
## Badger Metal Tech, Inc.

Toll Free for USA & Canada 800-366-1973 general email - infonow@badgermetal.com WEB-SITE - www.badgermetal.com

N60 W15088 Bobolink Ave. Menomonee Falls, WI 53051 262-252-3804 FAX - 262-252-3956

## Meta<sub>L</sub>L<sup>®</sup>ife. DIE CAST PRICE SHEET

Photo of casting that was produced from H-13 die cast die @ 47-48Rc. For more information visit www.badgermetal.com/bmtcastg.htm



surface texture max to min T-41H/40H T-41/40 T-21 T-61/60\* T-71/70\*

Aluminum sample castings to evaluate actual surface texture, as shown above, are available upon request. (processing automatically includes the entire cast surface & runner area on each insert). Pricing per insert is calculated @ \$5.50 per sq. in. for any of the above processes.

## **Plus**

There is a component "Set-Up-Charge" per insert as listed in the table below.

## Minimum Order \$150

*T-61/60 *T-71-70	MAX COMPRESSIVE	MAX SUB-SURFACE		Total Cu. In. Volume*	Set-Up Charge per Piece
LIMITED	STRESS DEPTH FOR 47Rc H-13	COMPRESSIVE STRESS VALUE		.9 or less	\$40.00
TO FLAT SURFACES				1-1.9	\$60.00
T-41H/40H	.018"	-160 KSI		2-9	\$80.00
T-41/40	012"	-145 KSI		10-19	\$100.00
				20-39	\$120.00
T-21/20	.007"	-140 KSI		40-99	\$140.00
T-61/60*	.013"	-150 KSI		100-149	\$160.00
T-71/70*	.017"	-125 KSI		150-199	\$170.00
		-125 KSI		200-299	\$190.00
Visit our website address to view			300-399	\$200.00	
X-ray diffraction curves:			400-499	\$210.00	
www.badgermetal.com/ml-curves.htm			500-699	\$220.00	
Pricing does not include prior 1000 degree heat stress tempering which is recommended for used tooling with extensive shots.			700-999	\$230.00	
			1000-1499	\$240.00	
			1500-2999	\$250.00	
Note: Prior NITRIDING or any other hardening surface treatment while allowing				3000-4999	\$260.00
us to induce surface compressive stress may inhibit crack closure ability.				5000-10000	\$270.00

\*Maximum Height, Width, Length, or Diameter dimensions in inches. are used for calculation of the block or cylinder sizes. Set-up charge is on a per piece basis.

TERMS: Net 15 Days - F.O.B. Menomonee Falls, WI - Prices Effective 3/1/2001 (reprint 1/1/2010)